



Date: September 11, 2026

Ref:- GHL/2026-27/EXCH/53

The General Manager
Dept. of Corporate Services
BSE Limited,
P J Towers, Dalal Street,
Mumbai - 400 001

The Manager
Listing Department
National Stock Exchange of India Limited
Exchange Plaza, C-1, Block G,
Bandra Kurla Complex,
Bandra (E), Mumbai - 400 051

Scrip Code: 543654

Symbol: MEDANTA

Sub: Intimation for Schedule of Analysts/Institutionals Investor Meeting

Dear Sir(s),

Pursuant to Regulation 30 read with Schedule III of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we would like to inform you that the Company's Management will meet Investors/Analysts in Meetings organised as per the below schedule:

Organized by	Date of Meeting	Type of Meeting	Place of Meeting	Mode of Meeting
Jefferies India Forum 2026	September 17 , 2026	Group	Gurugram	In Person
Kotak Healthcare Forum 2026	September 18 , 2026	Group	Mumbai	In Person

Please note that, no Unpublished Price Sensitive Information is proposed to be shared, thereat.

Note: Please note that the above meeting is subject to change in case of any unforeseen circumstances, on the part of Analysts/Investors/Company.

Kindly take the above on record.

For Global Health Limited

Rahul Ranjan
Company Secretary & Compliance Officer
M. No. A17035

