Date: November 24, 2026

Ref:- GHL/2026-27/EXCH/ 82

The General Manager
Dept. of Corporate Services
BSE Limited, P J Towers,
Dalal Street, Mumbai - 400 001

The Manager
Listing Department
National Stock Exchange of India Limited
Exchange Plaza, C-1, Block G, Bandra Kurla Complex, Bandra (E), Mumbai - 400 051

Scrip Code: 543654

Symbol: MEDANTA

Sub: Intimation for Schedule of Analysts/Institutional Investor Meeting.

Dear Sir(s),

Pursuant to Regulation 30 read with Schedule III of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we would like to inform you that the Company's Management will meet Investor/Analyst as per the below schedule:

Date of Meeting	Name of Investor/Analyst Firm	Type of Meeting	Place of Meeting	Mode of Meeting
November 30, 2026	Wellington Management	Group Meeting	Noida	In person
November 30, 2026	HDFC MUTUAL FUND	Group Meeting	Noida	In person

Please note that, no Unpublished Price Sensitive Information is proposed to be shared, thereat.

Note: Please note that the above meeting is subject to change in case of any unforeseen circumstances, on the part of Analysts/Investors/Company.

Kindly take the above on record.

For Global Health Limited

RAHUL RANJAN Digitally signed by RAHUL RANJAN Date: 2026.11.24 15:47:46 +05'30'

Rahul Ranjan
Company Secretary & Compliance Officer
M. No. A17035